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**PRODUCT Premium Performance Clear STARCLEAR SC-2122**


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**PRODUCT DESCRIPTION**

STARCLEAR SC-2122 is a premium quality, urethane clearcoat designed to deliver the maximum in appearance and productivity. It is especially suited for multi-panel/overall repairs.

**MIXING**
**Basecoat**

Stir or shake color thoroughly

**Clearcoat STARCLEAR SC-2122**

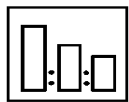
BASECOAT COLORS	100	STARCLEAR SC-2122	100
Slow Reducer SR-52			
Fast Reducer SR-50		SCH-42(slow)	
Medium Reducer SR-51	50~100	SCH-41(medium)	50
RetarderReducer SR-52R		SCH-40(fast)	
Extra Retarder Reducer SR-52ER			
		Fast Reducer SR-50	20
		Medium Reducer SR-51	

**APPLICATION**


Use fresh air mask  
or charcoal respirator



3~4bar(siphon feed)  
2~3wet coat  
D.F.T=2~2.5mils  
1.4~1.6mm



STARCLEAR SC-2122  
Hardner SCH-350,351,352  
Mixing Ratio (vol)  
2:1:0.2  
(clear:hardner:thinner)



10~20minutes



2.5~3.5bar(gravity feed)  
2~3wet coat  
D.F.T=2~2.5mils  
1.2~1.5mm



Dry to deliver time  
9hrs/20℃(68°F)  
30minutes/60℃(140°F) or  
20minutes/70℃(158°F)

**SPRAYING VISCOSITY:** 15~17 sec. ZAHN cup #2 (14~15 sec. DIN cup #4) at 75°F (25°C)

**POT LIFE:** 6 hours at 75°F (25°C) using SCH-351

**Ready to Spray VOC(2:1:0.2)**

STARCLEAR SC-2122 yields a VOC content of: 4.7 lb/gal (560 g/liter)



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**USE**

- An easy-to-apply, high gloss Acrylic Urethane System with excellent durability
- Matches OEM basecoat/clearcoat.

**SUITABLE SUBSTRATES**

- OEM Finishes
- STARBASE Colors
- Aged refinishes

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**POT LIFE:** 6 hours at 75°F (25°C) using SCH-351

**DRYING SCHEDULE**

Air dry times	Dust free	50~60minutes	Force dry times	60℃(140°F)	30minutes
	To deliver	overnight		70℃(158°F)	20minutes

**RECOMMENDED DRY FILM THICKNESS:** 40~60 $\mu$ m (1.5~2.5mils)

**RECOATABILITY:** SC-2122 can be recoated with itself at any stage.

Sanding will become necessary after 12 hours.

**CHOOSE REDUCER:** Choose the clear coat reducer SR-50series that best fits temperature range.

SR-50	SR-51	SR-52	SR-52R	SR-52ES
5~15℃	15~25℃	25~35℃	30℃↑	40℃↑

**HEALTH AND SAFETY**

Please refer to Material Safety Data Sheet and Labels for additional safety information and handling instructions.

- Read all label directions before use.
- Refer to MSDS for specific information.
- Wear a NIOSH approved air purifying respirator when mixing and applying.
- Wear a NIOSH approved dust particulate mask when sanding.
- Wear safety glasses, coveralls, and latex gloves when using product.