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**PRODUCT : Flattener Additive SMA-100**

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**PRODUCT DESCRIPTION**

SMA-100 can be used to flatten any single stage color and clearcoats. There are three established

**SUITABLE SUBSTRATES**

- Treated Steel
- KAROCLE sealers and surfacers
- OEM Enamels

**MIXING**

Mix single stage STARCOAT ready to spray.

Add SMA-100 Flattening additive to ready to spray color to one of the following ratios depending on desired gloss level:

Gloss level (at 60°)	Parts of ready to spray color	Parts of SMA-100
Flat (1-15°)	1	1
Satin (20-35°)	2	1
Semi-Gloss (45-55°)	3	1

**APPLICATION**

SMA-100 will not affect the application properties of topcoats. Please refer to the appropriate topcoat Product Data Sheets for application information.

**RECOAT**

SMA-100 will not affect the recoat times of KAROCLE® single stage STARCOAT. Please refer to the appropriate KAROCLE topcoat Product Data Sheets for the recoat information.

**NOTES:**

Use only in STARCOAT color - do not use in 1k enamel

**HEALTH AND SAFETY**

Please refer to Material Safety Data Sheet and Labels for additional safety information and handling instructions.

- Read all label directions before use.
- Refer to MSDS for specific information.
- Wear a NIOSH approved air purifying respirator when mixing and applying.
- Wear a NIOSH approved dust particulate mask when sanding.
- Wear safety glasses, coveralls, and latex gloves when using product.